



Message of Appreciation

1 message

El Ezzy, Ali

Sun, 23 Dec 2018 at 5:23 pm

To:

I am writing this email to convey my appreciation for the excellent work done by the gougers Ram Kumar and Thomas Anthony.

I appreciate their cooperative spirit and attentiveness to details. Please send my sincere regards to both.

Regards,

Ali El Ezzy | *Structural Engineer*

NOV Rig Systems

Land

Plot No. S10312, Jebel Ali Free Zone | Dubai, U.A.E.

E

National Oilwell Varco

nov.com/land

Connect with us on Facebook | LinkedIn | Twitter

The information contained in this transmission is for the personal and confidential use of the individual or entity to which it is addressed. If the reader is not the intended recipient, you are hereby notified that any review, dissemination, or copying of this communication is strictly prohibited. If you have received this transmission in error, please notify the sender immediately

66517

WELDER / WELDING OPERATOR QUALIFICATION TEST RECORD

207

FSL Job. No. **SA14-7584**
 Welder Name: **Ramkumar Kannan Kannan** Date: **25 August 2015**
 Stamp No. (Symbol): **RKK** Passport No.: **N/A**
 Using WPS No.: **SETCCO-WPS-001 Rev. 0** Type: **Manual** Iqama No.:
 Welding Process: **SMAW** Backing: **None** Nationality: **Indian**
 Base Material: **API 5L Gr. B** Thickness: **0.432"** Client/Contractor **SETCCO**

RECORD ACTUAL VALUES

Welding Process:	SMAW	SMAW
<u>VARIABLES</u>	<u>Used in Qualification</u>	<u>Range Qualified</u>
Base Metal:		
Specification	API 5L Gr. B to API 5L Gr. B	P1 thru P15F, P34 & P41 thru P49 to P1 thru P15F, P34 & P41 thru P49
Classification Number	P1 to P1	P1 thru P15F, P34 & P41 thru P49 to P1 thru P15F, P34 & P41 thru P49
Joint:		
Type of Joint (Butt, lap etc.)	Butt	All
Type of Weld (Groove, Fillet)	Single "V" Groove	Groove & Fillet
Pipe or Plate	Pipe	Pipe & Plate
Consumable Inserts	None	None
Backing	No	With or Without backing
Pipe Diameter	6" Ø	2 7/8" O.D & over
Filler Metal:		
Specification	SFA 5.1	SFA 5.1
Classification	E6010 & E7018	All F3 & F4 Classification
F-number	F3 & F4	F3, F1 thru F4 with backing
Deposited Weld Thickness	E6010 = 0.118"	Up to 0.236" thickness
Deposited Weld Thickness	E7018 = 0.314"	Up to 0.628" thickness
Welding Parameters:		
Position	6G	All
Welding Progression:	Uphill	Uphill
Gas Backing	N/A	N/A
Current/Polarity (Root)	DCEP	DCEP
Current/Polarity (Hot, Fill & Cap)	DCEP	DCEP

Tests Conducted

Describe (Number, Type, etc.)

Results

Visual Inspection	[X]		Satisfactory
Tensile & Bend Test	[]		
Hardness Test	[]		
Fillet Fracture	[]		
Radiography	[X]	FSL - RT Report No. 165649	Satisfactory
Other	[]		

"We certify that the information in this record is correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of ASME SEC.IX 2013 Edition."

Date : **27 August 2015**

Date :

Signed: **Ramkumar Kannan Kannan**

Signed: **M. C. Anwar**

Print Name: **FSL Welding Inspector**

Print Name: **Contractor**

Print Name: **Rodolfo N. Pinili**

Print Name: **Mamun Anwar**

72870

WELDER / WELDING OPERATOR QUALIFICATION TEST RECORD

FSL Job. No. SA15-7345
Welder Name: Thomas Antony Date: 22 Decèmer 2016
Stamp No. (Symbol): SET-07 Passport No.: N/A
Using WPS No.: SETCCO-WPS-001 Rev. 0 Type: Manual Iqama No.:
Welding Process: SMAW Backing: None Nationality: Indian
Base Material: API 5L Gr. B Thickness: 0.432" Client/Contractor SETCCO

RECORD ACTUAL VALUES

Welding Process:	SMAW	SMAW
VARIABLES	Used in Qualification	Range Qualified
Base Metal:		
Specification	API 5L Gr. B to API 5L Gr. B	P1 thru P15F, P34 & P41 thru P49 to P1 thru P15F, P34 & P41 thru P49
Classification Number	P1 to P1	P1 thru P15F, P34 & P41 thru P49 to P1 thru P15F, P34 & P41 thru P49
Joint:		
Type of Joint (Butt, lap etc.)	Butt	All
Type of Weld (Groove, Fillet)	Single "V" Groove	Groove & Fillet
Pipe or Plate	Pipe	Pipe & Plate
Consumable Inserts	None	None
Backing	No	With or Without backing
Pipe Diameter	6" Ø	2 7/8" O.D & over
Filler Metal:		
Specification	SFA 5.1	SFA 5.1
Classification	E6010 & E7018	All F3 & F4 Classification
F-number	F3 & F4	F3, F1 thru F4 with backing
Deposited Weld Thickness	E6010 = 0.118"	Up to 0.236" thickness
Deposited Weld Thickness	E7018 = 0.314"	Up to 0.628" thickness
Welding Parameters:		
Position	6G	All
Welding Progression:	Uphill	Uphill
Gas Backing	N/A	N/A
Current/Polarity (Root)	DCEP	DCEP
Current/Polarity (Hot, Fill & Cap)	DCEP	DCEP

Tests Conducted

Describe (Number, Type, etc.)

Results

Visual Inspection [X]
Tensile & Bend Test []
Hardness Test []
Fillet Fracture []
Radiography [X]
Other []

FSL - RT Report No. 172504

Satisfactory

Satisfactory

"We certify that the information in this record is correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of ASME BPVC.IX-2015"

Date : 26 Decèmer 2016

Date :

Signed: NDT/WSS

Signed:

Print Name: FSL Welding Inspector
Arvinthkumar R.

Print Name:

NDT WI FORM 03 (98) Rev. 0

Contractor

Mamuel Anwarman